

2<sup>nd</sup> Periodical Test (17 January 2022)  
Mass Transfer-1

Class- BE (Chemical & Food Tech.), 5<sup>th</sup> Semester  
Note Attempt all questions.

Time Duration-1 hour  
M. Marks-25

Q.1 A packed tower is to be designed for the absorption of 98% of the ammonia from an air-ammonia mixture containing 4% ammonia at a rate of 4200 m<sup>3</sup>/h using water as the solvent. The tower operates at 105.1 kPa and 303 K. The equilibrium data for NH<sub>3</sub>-water system at 303 K is given below:

Partial pressure of NH <sub>3</sub> (mm Hg)	19.3	29.6	40.1	51.0	79.5	110
Kg NH <sub>3</sub> per 100 kg water	2	3	4	5	7.5	10

- (i) Calculate and plot the equilibrium data as  $x_A$  vs.  $p_A$ ,  $x_A$  vs.  $y_A$ ,  $X_A$  vs.  $Y_A$ .  
(ii) Calculate the minimum liquid rate for the absorption (the inlet water is NH<sub>3</sub>-free). (5) (CO3)
- Q 2 Explain the construction and working of sieve tray column. (5) (CO4)

Q 3 The air in a room is at 37.8 °C and a total pressure of 101.3 kPa abs containing water vapor with a partial pressure is 3.59 kPa. Calculate (i) humidity. (ii) saturation humidity and percentage humidity, (iii) percentage relative humidity. (5) (CO4)

- Q 4 Write the various steps involved for the design of a cooling tower. (5) (CO4)  
Q 5 Develop a relation to find out time of batch drying. (5) (CO5)