## 1<sup>st</sup> Periodical Test (19 October 2021) Mass Transfer-1

Class- BE (Chemical & Food Tech.), 5<sup>th</sup> Semester Note Attempt all questions.

Time Duration-1 hour M. Marks-25

- Q1. Define Fick's law. Give the classification of mass transfer operations and their industrial importance. (6)
- Q2. Mass transfer is occurring from a sphere of naphthalene having a radius of 10 mm. The sphere is in a large volume of still air at 52.6 °C and 1 atm abs pressure. The vapor pressure of naphthalene at 52.6 °C is 1.0 mm Hg. The diffusivity of naphthalene in air at 0 °C is 5.16x10<sup>-6</sup> m²/s. Calculate the rate of evaporation of naphthalene from the surface in kg mol/m² s.
- Q3. In an experimental study of absorption of ammonia by water in a wetted wall column, the overall gas phase mass transfer coefficient, K<sub>G</sub> was estimated as 2.72x10<sup>-4</sup> kmol/m<sup>2</sup> s atm. At one point in the column the gas contained 10 mol% ammonia and the liquid phase concentration was 6.42x10<sup>-2</sup> kmol NH<sub>3</sub>/m<sup>3</sup> of solution. Temperature is 293K and the total pressure is 1 atm. 85% of the resistance to mass transfer lies in the gas phase. If Henry's law constant is 9.35x10<sup>-3</sup> atm.m<sup>3</sup>/kmol, calculate the individual film coefficient and the interfacial composition.
- Q4. Define an ideal stage and explain with the help of material balances how you find the number of ideal stages for counter current cascade of stages. (7)